

# PAINTS & COATING

### **PAINTS & COATING**

The Indian paint market is expected to rise at an impressive rate in the coming days. The decorative paint business is predicted to grow at a CAGR of 13%, led by a reduction in the repainting cycle. With schools, offices, and other public places slowly opening in smaller towns, we can expect an increase in demand for paints made with sustainable materials.

With 25 years of accumulated experience, ROSSARI BIOTECH LIMITED is among India's leading specialty chemical providers focused on providing customized solutions to our customers in a cost and time-efficient manner.

Our portfolio of products and knowledge about applied chemistry helps our clients to create custom formulation according to their needs.

Painting and coating is the easiest way to transform our surroundings, and it is used to add colours to the surface of an object by covering it with a pigmented (coloured) coating.

To accomplish all the requirements and for smooth operations of paint and coating manufacturing or their applications ROSSARI BIOTECH LIMITED has brought together all the performance Additives required to obtain an excellent Paint and Coating operations.



### **BINDERS**

Binders, also known as "Vehicle" or "Medium" is a substance that keeps the pigment of paint in place after the paint dries. It is used to create wet stuff that we call paint. A binder medium can also be defined as an acrylic medium that acts as a sealer.

The binder is the film-forming component of paint, the vehicle that carries the pigment and then dries or cures, holding it in place. The binder is also responsible for adhesion, durability, flexibility, gloss, and other physical properties. Binders and resins for paint are one of the most important elements of a coating.

Typical Characteristics of Acrylic Binders:

- $\boldsymbol{\cdot}$  Occurs in the Form of Acrylate, Styrene-Acrylate or
  - Styrene-Butadiene
- Structurally a Water-Borne Dispersion
- Occur as Sub-Micron-Sized Particles
- Film and Gloss Forming



| <b>6</b> | Composition         |  | sition        | Description              |   |
|----------|---------------------|--|---------------|--------------------------|---|
| Segment  | Product Code        | Chemical Type                              | Content       | Nature                   | Description   |
|          |                     | Styrene Acrylic                            | Appearance    | Milky liquid             | Neobind 7050 SC Liquid is a specially developed styrene   |
|          | NEOBIND 7050 SC     | Copolymer Emulsion                         | Solid Content | 50 +/-1%                 | paints  |
|          | NEOBIND 7050 HV     | Styrene Acrylic<br>Copolymer emulsion      | Appearance    | Viscous Milky<br>Liquid  | Used for all types of acrylic paint   |
|          |                     | with High Viscosity                        | Solid Content | 50 +/-1%                 |   |
|          | NEOBIND 7595        | Styrene Acrylic emulsion                   | Appearance    | Bluish - Translucent     | Durable,high-quality paints and coatings with<br>exceptional water resistance,superior adhesion,and<br>excellent wet scrub performance.Our range includes<br>Exterior Paint, Interior Paint, Texture Paint, High PVC<br>Interior Paint Acurlic Emulsion Paint Acurlic                               |
|          |                     |  | Solid Content | 49.00-51.00%             | Distemper, Acyrlic Putty, Primer, and Road Marking<br>Paint. Achieve Lasting beauty and protection for your<br>surfaces   |
|          | NEOBIND 7145 SA Liq | Styrene Acrylic<br>Copolymer Emulsion      | Appearance    | Viscous Milky Liquid     | Specially designed for production of all types of paints<br>such as textured finishes, interior flat paints, exterior<br>flat paints, interior-exterior coating, matt coating to<br>high gloss coating. Also contributes to excellent long  |
|          |                     |  | Solid Content | 45 +/-1%                 | term durability excellent water resistance & Excellent resistance to hydrolysis masonry   |
|          | NEOBIND 7055 AC- S  | Pure Acrylic Emulsion                      | Appearance    | Milky white<br>Emulsion  | Specially designed for production of all types of paints<br>such as textured finishes, interior flat paints, exterior<br>flat paints, interior, exterior, coating, matt coating to  |
| lers     | Liq                 |  | Solid Content | 50 +/-1%                 | high gloss coating  |
| Bind     | NEOBIND 7051 PA Liq | 100% Acrylic binder in<br>emulsion polymer | Appearance    | Milky White<br>Emulsion  | Neobind 7051 PA Liquid is a 100% acrylic binder in the<br>form of emulsion polymer designed for premium<br>quality exterior wall paints, road marking paints and<br>floor paints. The adhesion and resistance has been  |
|          |                     |  | Solid Content | 50 +/-1%                 | designed for these applications. It is specially used to<br>make high gloss, abrasion resistance exterior paints.<br>It is a surfactant stabilized system   |
|          | NEOBIND 7155 MC Lia | Modified acrylic<br>emulsion Polymer       | Appearance    | White Viscous<br>Liquid  | Neobind 7155 MC Liquid is a acrylic emulsion polymer  |
|          | NEODIND 7155 MC Elq |  | Solid Content | 57 +/-1%                 | especially for flexible cementitious compositions   |
|          |                     | Modified acrylic<br>emulsion Polymer       | Appearance    | White liquid             | Neobind 7047 AP Liquid is a modified acrylic emulsion<br>polymer specially designed for modifying<br>cementitious composition. Cement mortars<br>modified with Neobind 7047 AP Liquid are hard,<br>tough and durable compared with upmodified   |
|          | NEOBIND 7047 AP LIQ |  | Solid Content | 47 +/-1%                 | mortars. They are specially useful where thin section:<br>are desirable and where excessive vibration and heavy<br>loads are encountered. Neobind 7047 AP Liquid<br>modified cement mortars have excellent adhesion<br>to a variety of surface such as concrete, masonry<br>brick, wood, metal, etc |
|          |                     | Modified acrylic                           | Appearance    | Milky white              | Neobind 7055 AC Liquid is specially designed for<br>production of all type of paints such as textured   |
|          | NEOBIND 7055 AC     | emulsion polymer                           | Solid Content | 50%                      | finishes, interior flat paints, exterior flat paints,<br>interior-exterior coating, matt coating and high<br>gloss coating  |
|          | NEOBIND IB 36 LIO   | An aqueous acrylic                         | Appearance    | Light bluish<br>emulsion | Neobind IB 36 Liquid is an aqueous acrylic  |
|          |                     | co-polymer emulsion.                       | Solid Content | 36 +/-1%                 | co-polymer emulsion   |
|          | ROSSBIND 711        | Synthetic Acrylic resin                    | Apearance     | Milky White<br>Emulsion  | Adhesive for various tape manufacturing   |
|          | ACCOUNT AND AN      | emulsion                                   | Solid Content | 55 +/-1%                 | Annesive for various tape manufacturing   |

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### **SURFACTANTS / EMULSIFIERS**

A surfactant or an Emulsifier possesses both hydrophilic and a hydrophobic part. This specific structure self-orientates the additive at the surface, reducing the surface tension of the liquid paint, the polar parts stay in the aqueous phase when the non-polar parts orientate at the interface.

| Commont          | Due due to Carda   |  | Composition   |                                    | Description  |   |
|------------------|--------------------|--|---|------------------------------------|--|---|
| Segment          |                    | Product Code                                     | Cnemical Type   | Content                            | Nature   | Description   |
|                  | UNITOP L-61/62/64  |  | Appearance  | Colorless to Pale<br>Yellow Liquid |  |   |
|                  |                    | EO PO Co Block polymer                           | pH 5%   | 5.0-7.5                            | Low foam emulsifier for emulsion polymerization    |   |
|                  |                    |  |   | HLB                                | 1.0-7.0  |   |
|                  |                    |  |   | Appearance                         | Pale yellow liquid                                 |   |
|                  |                    | UNITOP PA 40                                     | Alkyl Aryl Polyether  | pH 5%                              | 5.5-7.5  | Low foam emulsifier for emulsion polymerization                   |
|                  |                    |  |   | HLB                                | 4.8  |   |
|                  |                    |  |   | Appearance                         | White creamish to<br>Solid Mass                    |   |
|                  | +                  | TRINON NP 95                                     | Alkyl Aryl Polyether  | pH 5%                              | 5.5-7.5  | For emulsion polymerization of acrylic vinyl butadin styrene, etc |
|                  |                    |  |   | HLB                                | 13.4   |   |
|                  |                    |  |   | Appearance                         | Colorless to Pale<br>Yellow Liquid                 | For emulsion polymerization of Acrylic Vinyl                      |
|                  |                    | X 300/X 400/X 405                                | Alkyl Aryl Polyether  | pH 5%                              | 5.5-7.5  | Butadine Styrene etc  |
|                  |                    |  |   | HLB                                | 13<br>Calarian ta Dala                             |   |
|                  |                    | TDICD 700  | Styrenated Phenol   | Appearance                         | Yellow Liquid                                      | For emulsion polymerization of pigment emulsion                   |
|                  |                    | TRISP 320  | (Pigment Grinding Aid)  | pH 5%                              | 5.5-7.5  | Alkyl phenol polyether  |
|                  |                    |  |   | HLB                                | 13.8   |   |
|                  | +                  | UNITOP FFT 40                                    | Castor oil ethoxylate   | Appearance                         | Pale<br>Yellow Liquid                              | For emulsion polymerization of pigment emulsion                   |
| S                |                    |  | , j   | рН 5%                              | 5.5-7.5  | Castor oil ethoxylate   |
| <u><u> </u></u>  |                    |  |   | HLB                                | IS   |   |
| L<br>L<br>L<br>L | UNITOP Hc200       | Alkyl Aryl Polymer                               | Appearance  | yellow liquid                      | For emulsion polymerization of pigment emulsion    |   |
|                  |                    | 011101 110200                                    | 5 5 5 5   | pH 5%                              | 5.5-7.5  | Alkyl phenol polyether  |
| ≥<br>Ш           |                    |  |   | HLB                                | 13.5   |   |
| ls /             | UNITOP PA 1080 (G) | Non-ionic surfactant<br>& emulsifying dispersing | Appearance  | yellow clear viscous<br>liquid     | Good dispersing properties in pigment emulsion dye |   |
| LN <sup>A</sup>  |                    | UNITOP 300 (F)                                   | & wetting agent<br>Alkyl Phenol<br>Polyethanoxy Ether<br>(Flakes Np 30) | pH 5%                              | 5.5-7.5  | dispersions, printing inks, etc                                   |
| CT/              |                    |  |   | HLB                                | 13.4   |   |
| FAC              |                    |  |   | Appearance                         | White flakes                                       | In pigment emulsion dye dispersions, printing inks,               |
| AU<br>N          |                    |  |   | Solid Content                      | 99   | etc   |
| S                |                    | UNITOP LCN - 118                                 | Alkyl Polyethylene<br>Glycol Ether                                      |                                    |  | Useful for the pigmentation of latey for paints                   |
|                  |                    |  |   | Appearance                         | Clear to hazy liquid                               | pigment emulsion dye dispersions , also commonly                  |
|                  |                    |  |   | pH 1%                              | 6.0 - 8.0  | used in O/W paints  |
|                  |                    | UNITOP SPAN 85                                   | Polyoxyethylene   | Appearance                         | Amber colour<br>clear liquid                       | Used in Multiple Applications                                     |
|                  |                    |  | Sorbitan Tri Oleate   | HLB                                | Approx. 11   |   |
|                  |                    |  | Tridecyl Alcohol  | Appearance                         | Pale yellow clear                                  | Chause quellest residuration proportion relationly                |
|                  |                    | UNITOP-TD-040                                    | Ethoxylate (4 Mole)   | Hydroxyl value                     | 140 - 155  | low foaming levels and good detergency and                        |
|                  |                    |  |   | рН                                 | 5.5 - 8.5  | versatility as emulsiners, dispersants and solubilizers           |
|                  |                    |  |   | Appearance                         | Colourless clear to<br>opaque liquid               | Shows excellent rapid watting properties relatively               |
|                  |                    | UNITOP TDA 100                                   | Ethoxylated Tridecyl<br>Alcohols (10 Mole)                              | рН                                 | 6.0 - 8.0  | low foaming levels and good detergency and                        |
|                  |                    |  |   | HLB                                | Approx 14.0  | versatility as emulsiliers, dispersants and solubilizers          |
|                  |                    |  |   | Appearance                         | Yellowish Brown<br>Liquid                          |   |
|                  |                    | UNITOP 0670 P                                    | Ethoxylated modified<br>vegetable oil                                   | pH 5%                              | 7.5 - 9.5  | Emulsifier in Emulsion Polymerization                             |
|                  |                    |  |   | HLB                                | ~14.0  |   |
|                  |                    |  |   | Appearance                         | Water White to Pale                                |   |
|                  |                    | UNITOP 3069 AP                                   | Alkyl Aryl Polyether  | pH 1%                              | 6.0 - 7.0  | Paint Emulsifier and as a dispersant of pigments                  |
|                  |                    |  |   | HLB                                | ~17.1  |   |
|                  |                    |  |   | Appearance                         | Water White Liquid                                 |   |
|                  |                    | UNITOP 1080 AP                                   | Alkyl Aryl Polyether  | pH 1%                              | 6.8 - 7.5  | Wetting, Dispersing and Emulsifying agent                         |
|                  |                    |  | HLB   | ~13.2                              |  |   |

## **NON SILICONE DEFOAMERS**

Mineral oils (MO), Vegetable or Native oil (NO) are the most important carrier oils for defoamer formulation. These oils are mostly preferred & excellent base fluids to formulate effective defoamer and to achieve a quick and sustained defoaming effect. Various grades of waxes or silica is used in most oil based defoamer to enhance their performance. These products are mainly used for emulsion polymerization processes. These defoamers are cost effective and have efficient performance.

| C       | Due due too de  |  |               | sition       | Description   |
|---------|-----------------|--|---------------|--------------|---|
| Segment | Product Code    | Chemical Type  | Content       | Nature       | Description   |
|         |                 | A blend of Mineral Oil   | Base          | Non Silicone | TRIOBAN PC NXZ is a defoamer for all common emulsion systems.<br>It posesses good compatibility in a wide range of systems.   |
|         | TRIOBAN PC NXZ  | with fatty acid esters.  | Solid Content | 100%         | Retains high, and long lasting efficiency. It can be used in several<br>application like Paints, Adhesives,Latex, Compound Applications<br>etc  |
|         | ΤΡΙΟΒΔΝ 25ΟΧΙ   | Water based stabilized   | Base          | Non Silicone | It is a versatile non silicone antifoam formulation for various general chemicals. It performs tremendously in controlling foam   |
| iers    | TRIODAIN 23DAE  | with fatty acid esters   | Solid Content | 20%          | generation. It leaves no significantly adverse impact on<br>B.O.D / C.O.D values  |
| am      | TRIOBAN PC NDW  | Blend of Mineral Oil with fatty acid esters.                             | Base          | Non Silicone | Used for coating systems such as in paper, paints, latex based coatings such as Acrylic, Butadene, Styrene and PVA emulsions  |
| Defc    |                 |  | Solid Content | 99%          |   |
| one []  | TRIOBAN PC 7011 | Dispersion of Wax in<br>Mineral Oil With next<br>generation emulsifiers. | Base          | Non Silicone | Trioban PC 7011 is based on Novel chemistry.is specially<br>recommended for systems with good emulsifying properties,<br>such as surfactant stabilized emulsions and emulsion paints  |
| Silico  |                 |  | Solid Content | 99 %         |   |
| ч       |                 | Mixture of renewable oil ,   | Base          | Non Silicone | It can eliminate foam or entrapped air and removes unwanted bubbles which create pinholes. It is very effective even at low   |
| Z -     | TRIOBAN ADCO 55 | hydrophobes and<br>mineral oil   | Solid Content | 50%          | concentrations and smoothens the application uses. Can be used<br>in Acrylic emulsion, acrylic water reducible, can be suitable for<br>alkyd emulsion and alkyd melamine, also for water based printing<br>inks. High in Industrial waste treatment |
| -       |                 | Hydrocarbon oil-based  | Base          | Non Silicone | Optimal foam control for architectural paints, emulsions plasters,  |
|         | TRIOBAN NOVA    | antifoaming agent.   | Solid Content | 97-100%      | pigment/filler slurries, and industrial wood coatings   |

## **SILICONE DEFOAMERS**

Silicone based defoamers are highly efficient foam eliminators offered for emulsion paints and coatings. These are also based on organically modified polydimethylsiloxane.

Polydimethylsiloxane works as a very efficient defoamer due to its structural properties and physical properties like:

Low Surface Tension

#### Spreading Capability

#### Thermal Stability

- Chemical Inertness
- Water Insolubility

Organo-modified Polydimethylsiloxane (polyethers or other organic groups) exerts more compatibility and high performance. These organo-modified polydimethylsiloxanes are formulated into highly efficient defoamers with excellent compatibility.

Silicone based defoamer comes as 100% liquid products or as aqueous emulsions.

| Correct | Dreadwart Carda                                    |   | Compos        | sition   | Description   |
|---------|--|---|---------------|----------|---|
| Segment | Product Code                                       | Chemical Type   | Content       | Nature   | Description   |
|         |  | Organo modified siloxane,                                   | Base          | Silicone | TRIOBAN PC 722 a economical Defoamer catering to  |
|         | TRIOBAN PC 722                                     | silicone , surfactant                                       | Solid Content | 10%      | industries  |
|         | TRIOBAN SD 30                                      | A Proprietary blend of<br>Polydimethyl Siloxane &           | Base          | Silicone | It is used in multiple applications for various   |
| ers     | TRIODAR 3D 30                                      | Silica, Polyther Silicones,<br>Surfactants                  | Solid Content | 30%      | Industries such as Paints/Inks/ Coatings  |
| foam    | TRIOBAN SD 100                                     | A Proprietary blend of<br>Polydimethyl Siloxane<br>compound | Base          | Silicone | It is widely used as a versatile defoamer in both<br>industrial application and in chemical manufacturing<br>such as Paints/inks/coatings. It is also suitable for<br>solvent borne paints Formulations |
| Je De   |  |   | Solid Content | 100%     |   |
| silicor | A propriet<br>activated<br>siloxane v<br>surfactan | A proprietary emulsion of<br>activated polydimethyl         | Base          | Silicone | It can be catered to multiple application for a wide  |
| U       |  | siloxane with polyether surfactants                         | Solid Content | 14-17%   | coating industry  |
|         |  | A Proprietary blend of<br>Polydimethyl Siloxane &           | Base          | Silicone | Can be used in multiple applications across wide  |
|         | TRIOBAN DF 21 Silica<br>Surfa                      | Silica & Non – Ionic<br>Surfactants.                        | Solid Content | 28-32 %  | spectrum of industries such as industrial- cleaning ,<br>waste water treatment, etc   |

### **POWDER DEFOAMER**

ROSSARI BIOTECH LIMITED offers silicone and non-silicone powder defoamers. The actives are formulated with inert carriers and designed to be added to powder products like cement, plaster and detergents. They prevent excessive shrinkage, minimize porosity and speed up the wetting of dry mix products.

| Sogmont                             | Product Code   | Chemical Type               | Composition   |              | Description   |
|-------------------------------------|--|-----------------------------|---------------|--------------|---|
| Segment                             |  |                             | Content       | Nature       | Description   |
| Powder                              |  | Silicone Powder<br>Defoamer | Base          | Silicone     | Its powder defoamer which shows tremendous good control in<br>foaming. It can be used in Construction and oil gas exploration,<br>agrochemicals powders, cement paints, powder paints, mortars,<br>adhesives, gypsum etc  |
|                                     | TRIOBAN PWD SD IS                                    |                             | Solid Content | 100%         |   |
| Silicone<br>Defoamers               | TRIOBAN PWD ST                                       | Silicone Powder<br>Defoamer | Base          | Silicone     | It is a powder defoamer which can be used in construction and<br>oil gas exploration, agrochemicals powders, cement paints,<br>powder paints, mortars, adhesives, gypsum etc  |
|                                     |  |                             | Solid Content | 100%         |   |
| Powder<br>Non-Silicone<br>Defoamers | TRIOBAN PWD 26 Non Silicone Defoam<br>in Powder Form | Non Silicone Defoamer       | Base          | Non Silicone | TRIOBAN PWD 26 is a defoamer in free flowing powder form<br>very well suited for dry powder formulation defoaming. It can<br>be used in construction and oil gas exploration, agrochemicals<br>powders, cement paints, powder paints, mortars, adhesives,<br>gypsum etc |
|                                     |  | in Powder Form              | Solid Content | 100%         |   |

### **IN-CAN PRESERVATIVES**

Composition of the product, pH value, compatibility, legal approvals and climatic conditions are to be considered while choosing a suitable biocide. Because of growth in? Various microorganisms, different packing-storing conditions & various raw materials, the preservation is not possible with only single biocide compound. With the comprehensive TRIOCIDE product line, ROSSARI BIOTECH LIMITED has developed sophisticated multi-component preservative systems which will sufficiently protect your products. The optimum combination of selected active substances offer sustainable preservation for all kinds of water based formulations using coatings, building materials & other technical products.

| Commont | Droduct Code Chaminal T | Chamies I Tures  | Compo         | sition                                    | Description  |
|---------|-------------------------|--|---------------|---|--|
| Segment | Product code            | Chemical Type  | Content       | Nature                                    | Description  |
| -       | TRIOCIDE IM 15          | A Formulation of 5-Chloro,<br>2-Methyl, 4-Isothiazolin,<br>3-One (CII) and 2-Methyl  | Appearance    | Colourless to Pale<br>Yellow Clear Liquid | TRIOCIDE IM 15 is suitable for the wet -stable preservation of a<br>Wide range of aqueous products including paints, polymer<br>emulsions adhesives ceramic plazes fillers and sealants and  |
|         |                         | 4-Isothiazolin, 3-One (MIT)  | Solid Content | 1.50%                                     | as a tank side additive for ready-diluted metal working fluids   |
|         | TRIOCIDE IME            | Formulation of 5-Chloro,<br>2-Methyl, 4-Isothiazolin,<br>3-One (CIT), and 2-Methyl,  | Appearance    | Colourless to Pale<br>Yellow Clear Liquid | TRIOCIDE IMF is very effective against broad range bacteria,<br>fungi and yeast TRIOCIDE IMF has non-specific mode of action,<br>which means that the microorganism are unlikely to develop  |
| tives   |                         | 4-lsothiazolin, 3-One (MIT)<br>and Formaldehyde  | Solid Content | 1.5%                                      | resistance against this preservative. Paint & Coating, Polymer<br>Dispersion Printing Inks, Adhesives & Sealants, Color<br>Pigment paste /Dispersion   |
| serva   | TRIOCIDE IB 20          | A Glycol Based<br>Formulation ofl,<br>1,2 Benzisothiazolin,<br>3-One (BIT)   | Appearance    | Colourless to Pale<br>Yellow Clear Liquid | <ul> <li>TRIOCIDE IB 20 .specifically developed for the complete microbiological protection of water based products against bacterial and fungal spoilage in the wet state. It is used in Paints &amp; Coatings, Polymer&amp; Dispersion Agro Chemicals, Color &amp; Pigments</li> <li>TRIOCIDE IBR specifically developed for the complete microbiological protection for Paints &amp; Coatings Polymer Dispersion, Printing Inks Adhesives &amp; Sealants Color &amp; Pigments Pastes / Dispersions</li> </ul> |
| n Pre   |                         |  | Solid Content | 20 %                                      |  |
| n-Cai   | TRIOCIDE IBR            | A formulation of 5-chloro-<br>2-methyl-4-isothiazolin-3<br>-one (CIT), 2-methyl-4-<br>isothiazolin-3-one (MIT)<br>and bromonitropropane<br>diol (Bronopol) | Appearance    | Colourless to Pale<br>Yellow Clear Liquid |  |
| -       |                         |  | Solid Content | 1.0 to 1.1 %                              |  |
|         |                         | A water based formulation<br>of 2-methyl-4-isothiazolin-   | Appearance    | Colourless to Pale<br>Yellow Clear Liquid | TRIOCIDE IBM specifically developed for the complete micro-<br>biological protection forPaints & Coatings, Polymer Dispersion ,<br>Printing Inks, Adhesives & Sealants ,Colour & Pigments Pastes<br>/ Dispersions  |
|         | TRIOCIDE IBM            | 3-one (MIT) and 1,2-<br>benzisothiazolin -3-one<br>(BIT)   | Solid Content | BIT: 2.35% to 2.65%<br>MIT:2.35% to 2.65% |  |

### DRY FILM PRESERVATIVE

The protection of surfaces against the growth of microorganisms is an important challenge. Temperature, humidity and sunlight accelerate the growth of fungi & algae leading to visible material destruction resulting in a loss of quality. The use of modern dry film preservatives under ecological & economic aspects support the sustained prevention of microbiological damage on coated surfaces. TRIOCIDE products are multi-component offering a wide range of reliable and highly efficient dry film preservation from algae & fungi to maintain surface quality & to achieve cost.

#### Benefits of TRIOCIDE Dry Film Preservatives:

- Suitable for Long Term Protection
- Liquid, Stabilised Formulations
- Broad Spectrum

| Segment       | Product Code | Chemical Type  | Composition   |  | Description  |
|---------------|--------------|--|---------------|--|--|
|               |              |  | Content       | Nature                                       | Description  |
| Dry film      |              | A Combination of<br>Benzimidazole<br>Carbamate.        | Appearance    | White to Beige<br>Free Flowing<br>Dispersion | DCT possesses a broad spectrum of antifungal and<br>antialgal efficacy, including activity against the following<br>relevant organism growth. TRIOCIDE-DCT has broad |
| Preservatives | TRIOCIDE DET | 2-n- Octyl, 4-Isothiazolin,<br>3-One (OIT) and Diuron. | Solid Content | 50%  | spectrum of efficacy against algae, yeasts and fungi and is<br>highly stable dispersion. Can be useful in exterior<br>paints textured coatings/plasters              |

### THICKENERS

Thickeners also commonly known as rheology modifiers or rheology control additives - control the rheological properties of the coating material to prevent sagging during paint application, adjust application thickness, facilitate painting, improve leveling, and prevent sedimentation of the filler, among all the other functions.

| Commont | Sogmont Dreduct Code      |                                   | Composition   |                         | Description  |
|---------|---------------------------|-----------------------------------|---------------|-------------------------|--|
| Segment | Product Code              | Cnemical Type                     | Content       | Nature                  | Description  |
|         |                           | Crosslinked Emulsion              | Appearance    | White Liquid            | A cross-linked Acrylic emulsion copolymer for rheology   |
|         | SENSOCKTEAS 00            | Copolymer                         | Solid Content | 28 +/-1%                | modification and thickening water based paints and coatings  |
|         |                           | Crosslinked Emulsion              | Appearance    | Milky white             | A high-performance, low-solids marvel boasting exceptional<br>crosslinking and hydrophobic properties for water based Paints   |
|         | SENSOCRYL AS 20 HP        | Copolymer                         | Solid Content | 17.00 - 19.00 %         | and Coatings.With its remarkably low dosage requirements and<br>excellent rheological properties   |
| Jers    | SENSOCRYL PTS<br>LIQUID   | Crosslinked Emulsion<br>Copolymer | Appearance    | White Liquid            | A cross-linked Acrylic emulsion copolymer for rheology<br>modification and thickening water based paints and coatings  |
| nicker  |                           |                                   | Solid Content | 25 +/-1%                |  |
| Ē       | SENSOCRYL HT 30<br>LIQUID | Hase Thickener                    | Appearance    | Milky White<br>Emulsion | SENSOCRYL HT 30 Liquid can be incorporated both in grinding<br>as well as letdown stage. The pH has to be more than 8 to get<br>optimum thickening efficiency. Unlike ASF thickener, viscosity                                       |
|         |                           |                                   | Solid Content | 30 +/-1%                | built up in the system is around 90% and within an hour, the total viscosity is achieved. It gives good sag and flow properties  |
|         | SENSOCRYL HT 30 HP        | Hase Thickener                    | Appearance    | Milky White             | Low-solids excellence with unparalleled crosslinking and<br>hydrophobic properties, elevating water-based paints and<br>coatings to new heights. With its remarkably low dosage<br>requirements and excellent rheological properties |
|         |                           |                                   | Solid Content | 28.00 - 32.00 %         |  |



### **DISPERSING AGENT**

A dispersant or a dispersing agent is a substance, typically a surfactant, that is added to a suspension of solid or liquid particles in a liquid (such as a colloid or emulsion) to improve the separation of the particles and to prevent their settling or clumping.

| Commont | Due durat Carda  |  | Comp          | osition                       | Description   |
|---------|--|--|---------------|-------------------------------|---|
| Segment | Product Code   | Chemical Type  | Content       | Nature                        | Description   |
|         |  | Dispersing Agent   | Appearance    | Pale Yellow<br>Viscose Liquid | DISPA 8500 AM Liquid is a pigment dispersant for paint  |
|         |  | Dispersing Agent   | Solid Content | 30 +/-1%                      | formulations  |
| g Agent |  | Dispersing Agent   | Appearance    | Pale yellow liquid            | Dispa 7030 AM Liquid is specially designed for production<br>of all type of paints such as textured finishes, interior flat paints,<br>exterior flat paints, interior-exterior coating, matt coating to |
|         | Dist / 1000 / III ElQUID   | Dispersing Agene   | Solid Content | 30 +/-1%                      | high gloss coating and for modifying cementitious compositions  |
| ersir   | TRIODISP 4600  | It is Low Molecular weight<br>co-polymer based on<br>Carboxylate and Sulfonate | Appearance    | Pale Yellow liquid            | Used in Aqueous paints, Aqueous inks, Paper coating,  |
| Disp    |  |  | Solid Content | 46%                           | Pigment slurries.   |
| -       | TRIODISP PWD 9500  | Anionic surfactants are a series of sodium salts of                            | Appearance    | Light brownish<br>powder      | TRIODISP PWD 9500 works as efficient wetting and levelling  |
|         | (Powder Base) alkyl naphthalei<br>acid formaldehy<br>condensate. | acid formaldehyde<br>condensate.   | Solid Content | 96 +/-1%                      | dyeing of mixed fabrics   |

## **SOLVENTS / GLYCOLS**

Solvents are used in the paint formulation, to get the desired consistency of the Paints and to avoid lumps or clods.

| Commont     | Due due to Carde   | Chemical Type         | Composition   |  | Description   |
|-------------|--|-----------------------|---------------|--|---|
| Segment     | Product Code   |                       | Content       | Nature   | Description   |
| SOLS        |  | Diethylene Glycol     | Appearance    | Clear Liquid   | Used in applications which require hygroscopic, lubricants, and                     |
|             | TRIOCHEM DEG   |                       | pH 5%         | 7  | lubricant, humectants and dehydrating agents  |
| INTS / GLYC | TRIOCHEM MEG   | Monoethylene Glycol   | Appearance    | Colorless, Odorless,<br>and slightly<br>viscous liquid | Water-based formulations (adhesives, latex paints, asphalt emulsions )              |
|             |  |                       | Active        | 99%  |   |
| SOLVE       | UNITOP - PEG - 200<br>/ 400/ 600<br>Poly(ethylene glycol | Poly(ethylene glycol) | Appearance    | Colourless clear<br>liquid.                            | To make the paint glossy and also improve the quality of it and make a smooth paint |
|             |  |                       | Solid Content |  |   |

### **COALESCING AGENT**

Coalescing agents are used in dispersion paints for optimizing the film formation process of the polymeric binder particles. Coalescing agents typically reduce the minimal formation temperature and as a consequence, optimize film coherence and properties such as scrub resistance, mechanical properties as well as appearance

| Sogmont    | Product Code Chemical Type |               | Composition |                                 | Description  |
|------------|----------------------------|---------------|-------------|---------------------------------|--|
| Segment    | Product Code               | chemical type | Content     | Nature                          | Description  |
| Coalescing |                            | Ester Alcohol | Appearance  | Clear yellow to<br>amber Liquid | Use in coil coatings and high-bake enamels also chemical specialty applications such as ore flotation / frothing, oil-drilling |
| Agent      |                            |               | pH 5%       | 8.5 - 11.0                      | muds, wood preservative carriers, and floor polishes   |

### **PH STABILIZER**

It provides pH control and stability. It can substitute ammonia and thus reduces odor during production and in the final paint

| Segment       | Product Code    | Chamies I Trues            | Compos     | sition                     | Description  |
|---------------|-----------------|----------------------------|------------|----------------------------|--|
|               |                 | Chemical Type              | Content    | Nature                     | Description  |
| pH STABILIZER | TRIOCHEM SB 861 | Potassium methylsiliconate | Appearance | Clear to Hazy<br>Colorless | Solvent free pH controller / Stabilizer for use in water-based |
|               |                 |                            | pH 5%      | 13-14                      | emulsion paints  |



### SOFTENER

A "softener for paints" is a specialized additive or chemical agent used in the field of painting and coatings to modify and improve the characteristics of paint products. This product is designed to alter the texture, consistency, or overall performance of paint in various ways, making it more suitable for specific applications or conditions

| Segment    | Product Code     | Chemical Type                 | Composition |                            | Description                                 |
|------------|------------------|-------------------------------|-------------|----------------------------|---|
|            |                  |                               | Content     | Nature                     | Description                                 |
| Softener 🚽 | TRIOCHEM WS SHMP | Sodium Hexametha<br>Phosphate | Appearance  | White Powder<br>or Crystal | Bonding agent, floatation agent, dispersant |
|            |                  |                               | pH 5%       | 5.8 - 7.0                  |   |

### **ANTISETTLING AGENT**

Anti-settling agents are to assist paint and pigment dispersion. Our range of anti-settling agent, with high surface activity, helps readily suspend inorganic solids such as Zinc Oxide, Clays, Iron Oxide, etc. in both oil and water based paint formulations.

| Segment               | Product Code   | Chemical Type  | Composition   |                              | Description   |
|-----------------------|----------------|--|---------------|------------------------------|---|
|                       |                |  | Content       | Nature                       | Description   |
| Antisettling<br>Agent | TRIOCHEM 711 N | Balanced Mix of Anionic<br>and Non – Ionic Compounds | Appearance    | Clear Amber colour<br>liquid | TRIOCHEM 711 N is a very effective Anti settling Agent<br>recommended for the formulation of water based paints and<br>coatings |
|                       |                |  | Solid Content | 35%                          |   |

### WATER REPELLENTS

Water repellents are used on exterior walls to provide resistance to wind-driven rain. In addition, water repellents can also reduce the potential for efflorescence and staining from environmental pollutants, and enhance the color or texture of a wall.

| Product Name     | Chemical type   | Com           | position           | Description  |  |
|------------------|---|---------------|--------------------|--|--|
| TRIOCHEM WR 5031 | Emulsion of a Polysiloxane<br>modified with functional<br>Silicone resin. | Appearance    | Milky White Liquid | Typical application fields are whitewash<br>emulsions, silicate emulsion paints and plasters     |  |
|                  |   | Solid Content | 50%                | highly filled emulsion coatings and silicone resi emulsion paints and plasters                   |  |
| TRIOCHEM WR 5536 | Emulsion of a Polysiloxane<br>modified with functional<br>Silicone resin. | Appearance    | Milky White Liquid | Suitable for silicone resin emulsion paints and silicone resin plasters silicate emulsion paints |  |
|                  |   | Solid Content | 55%                | and plasters highly filled emulsion coatings<br>whitewash emulsions interior paints stoppers     |  |
| TRIOCHEM WR 6030 | Based on a mixture of Silane<br>and Siloxane.                             | Appearance    | Milky White Liquid | It can be used for the mass treatment of   |  |
|                  |   | Solid Content | 60%                | non-load bearing concrete products   |  |



Date: / /





### **Rossari Biotech Limited**

(An ISO 9001:2015 & 14001:2015 Certified Company)

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